## SWAMP Setup Guide XR403--XR-405--XR-406



## **Included Parts:**

- 1. Left Bottom Panel (1)
- 2. Right Bottom Panel (1)
- 3. Left Top Panel (3)
- 4. Right Top Panel (3)
- 5. 2x Support Bar (2 + 4) (bolts included)
- 6. Top Panel (3)
- 7. 4x Bolts (Top Panel to Left and Right Top Side Panels)
- 8. 4x 'Long Bolts' (Top Left and Right to Bottom Left and Right Side Panels)
- 9. 4x Wheels
  - Attach the rear support bar (Piece 2), to both 'bottom' side panels (Piece/s 1)
     (user may select which height level to attach support bar to)
     Though do not tighten the bolts all the way up, leave them a tad loose.
  - 2. Attach the rear support bar (Piece 4), to both 'top' side panels (Piece/s 3) (user may select which height level to attach support bar to)
    Though do not tighten the bolts all the way up, leave them a tad loose.
  - 3. Sit the 'top' side panel section (Piece 3 + 4) on top of the 'bottom' side panel section (Piece 1 + 2), lining up the bolt holes on the side panels.
  - 4. Push the 4x 'long bolts' through the holes in (Piece 3+4) and (Piece 1 + 2). Slip on the washer

then nut on the underside of (**Piece 1 + 2**). Start by turning the nut by hand, and tighten all 4 nuts so they just start to grip, but to not tighten up fully.

- 5. Sit the top panel (**Piece 5**) on top of the 'top' side panel section (**Piece 3 + 4**), lining up the bolt holes on the side panels, to the screw thread holes on the top panel.
- 6. Use the 4x bolts provided to attach through the 'top' side panel (**Piece 3 + 4**) into the top panel (**Piece 5**). Start by turning the bolts by hand, and tighten all 4 bolts to only ~20% of full bolt length.

(ensure that each of the bolts is turning freely)

- 7. Tighten the rear support bar (Piece 4) up fully.
- 8. Tighten the rear support bar (Piece 2) up fully.
- 9. Tighten the nuts on the 4x 'long bolts' up fully, connecting (Piece 3+4) and (Piece 1 + 2)
- 10. Turn the unit over (so the top panel is on the ground), then continue to tighten the 4 bolts until the top panel (**Piece 5**) is completely tightened.
- 11. Attached the 4 wheels into the bottom of the side panels. Note that 2 wheels feature "locks".

  Place them on one side of the front, and one side at the back, for maximum stability when locked